



# Surface Defect Map

## Measuring, Masterbuck and Cubing Center

Before	After
<b>Description</b> <p>Replace the manual process (manual grind stone evaluation with paper reports) made in Production Body Area with an automatic evaluation process made in our Quality Measuring Room.</p> <p>Synergies were made. Dimensional and surface evaluation are made on the same scanned part.</p>	<p>Digital reports are available in a shared drive.</p>
<b>NDF</b>	
Investment 120.000 €	Saving 4 PJ
Result/improvements Faster automatic process	

	<b>Facts</b>
Area	Quality 1
Zone   URQ	Measuring
Station	-
Methods	<div></div> <div></div>
Responsible	B. Rodrigues P. Godinho
Implementation	2021