



Magazine

POC + Expansion | concept for parts feeding

Drive the **Future**



Product and Plant
Excellence

Produce.Together

Low-cost and
Sustainable Factories



Before

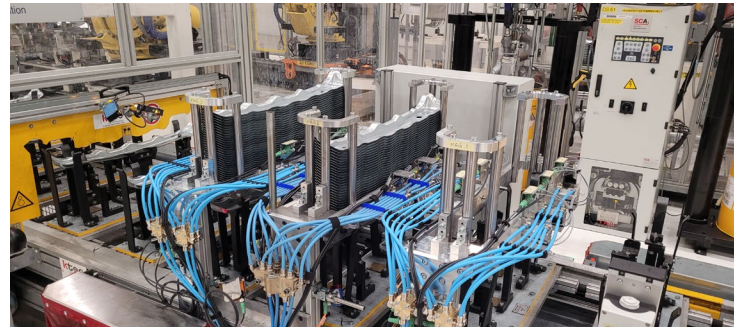


Description

Before:

- Parts were fed manually to the automatic production lines in a K-Tec conveyor. The refill operation is required every 6 cycles.

After



After:

- Installation of a vertical "parts magazine" to increase buffer stock and reduce the frequency to 100 cycles (3 per shift).


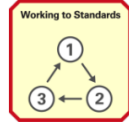
Key figures

Investment 54T€*

*combined with Slicer/Magazine

Saving -4PJ*

Result/improvements Workload; VBZ
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	Facts
Area	Bodyshop
Zone URQ	Underbody BH
Station	1140
Methods	 
Responsible	J.Batata
Implementation	2022

