# BOT SMS Report
## Automatic SMS using SCADA Legato

| Before | After |
|---|---|



**Production supervisor**

**Clerk**



**Legato**

Hoje, 10:02

Producao 09:00->10:00
12/04/2022
Obj. : 270(N)  342(M)  342(T)
= 954
B100 = 436( 41)/46
B200 = 30( 1)/3
F1 = 464( 66)/44
F2 = 468( 70)/45
F2a = 458( 60)/41
F3 = 447( 49)/40
Buffer 6-1 DTB = 83( )/
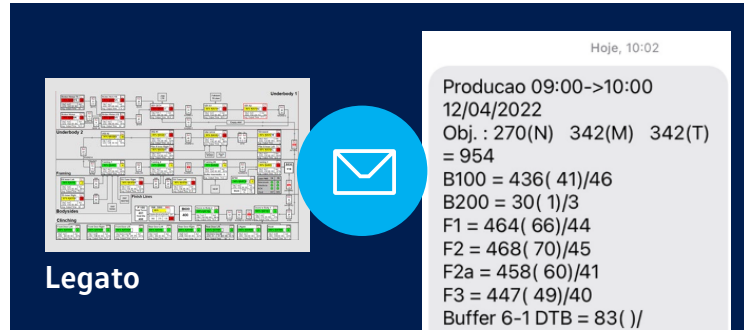
### Description

— Production information (volume, stocks and buffers) were collected hourly by the area clerk and communicated to the Team Leaders and Supervisors

— Using Legato were all the information needed is available, it was created an hourly SMS report which is automatically sent to who needs

|  | Facts |
|---|---|
| Area | Bodyshop ⑦ |
| Saving | -2 PJ |
| Investment | 1,3T € |
| Implementation date | 2021 |

### Results and improvements

Increase transparency and management efficiency of the production lines.
Productivity reduction of 2 operators