



Magazine with Feeder (TS)

Part feeding concept independent of line



Before



After



Description

- In station AFO 1340 of the TrägerSystem Lines, we have a manual refill process done by one operator/shift.
- Implement a new magazine system with feeder, with 12 parts capacity, to allow the operator to do some other tasks between refilling the station.

Results and improvements

Reducing the frequency of parts feed to the line. Saving of manpower combined with slicer and Magazine improvements. Organization optimization potential.

	Facts
Area	Bodyshop 12
Saving	-4 PJ (combined with Slicer/Magazine)
Investment	€54.000 (Combined with Magazine)
Implementation date	2022

