



# Magazine

## Part feeding concept independent of line

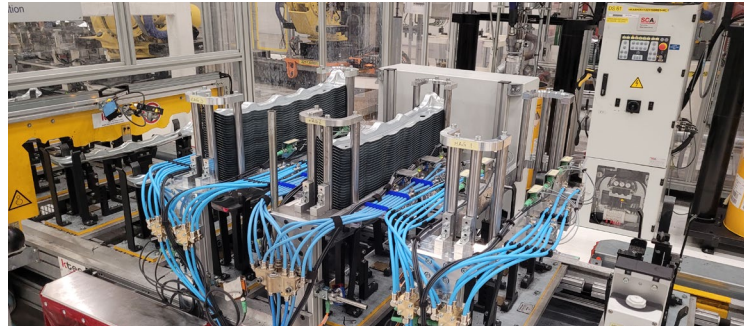
### Before



#### Description

- Parts were fed manually to the automatic production lines in a K-Tec conveyor. The refill operation is required every 6 cycles.

### After



- Installation of a vertical "parts magazine" to increase buffer stock and reduce the frequency to 100 cycles (3 per shift).

### Results and improvements

Reducing the frequency of parts feed to the line. Saving of manpower combined with slicer and Magazine TrägerSystem improvements.  
Organization optimization potential.

	Facts
Area	Bodyshop <b>13</b>
Saving	-4 PJ (combined with Slicer/Magazine TS)
Investment	€54.000 (Combined with Magazine TS)
Implementation date	2022