



Magazine

Part feeding concept independent of line



Below
30 hours

Before



After



Description

- Parts were fed manually to the automatic production lines in a K-Tec conveyor. The refill operation is required every 6 cycles.
- Installation of a vertical "parts magazine" to increase buffer stock and reduce the frequency to 100 cycles (3 per shift).

Results and improvements

Reducing the frequency of parts feed to the line. Saving of manpower combined with slicer and Magazine TrägerSystem improvements.

Organization optimization potential.

	Facts
Area	Bodyshop 13
Saving	-4 PJ (combined with Slicer/Magazine TS)
Investment	€54.000 (Combined with Magazine TS)
Implementation date	2022

