



# Primer oven repitch

## Capacity increase

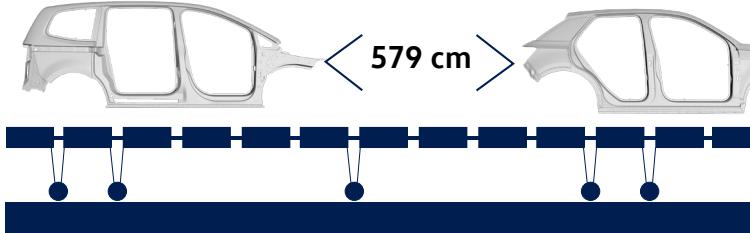


Below  
30 hours



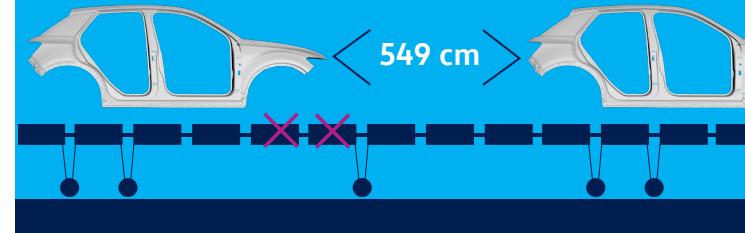
### Before

Minimum process time 150°C, 14min | Cycle time 1,26 min/ 47 j/h



### After

Same speed and cycle time 1,26 min. Minimum process time 150°C, 14min. 50 j/h



### Description

- With MPV minimum distance between bodies 579 cm
- 887 units/day (93% up time)
- EOP of MPV allow to shortage distance between bodies by removing 2 links. Maintain same speed, cycle time
- 934 units/day (93% up time) normal run, up to 960 with tag relief in primer prep.

### Results and improvements

Productivity and Increase capacity

	Facts
Area	Paintshop <span style="background-color: #800080; border-radius: 50%; padding: 2px 5px;">3</span>
Saving	--
Investment	0€
Implementation date	2023

