



SMED

TA1 | Universal automation device

Before



After



Description

- 3 different types of automation devices for 9-part numbers
- Only one automation device for all parts

| | Facts |
|---------------------|---|
| Stamping | TAP 5/6 3 |
| Saving | Die change time 1min |
| Investment | 550€ |
| Implementation date | March 2023 |

Results and improvements

Reduce die change time 1min (5%). Improve the ergonomic condition of operators. Reduce material costs and preventive maintenance (30%).

