



Assembly Capacity Increase

from 890 UPD to 903 UPD to 912 UPD

Before

890 UPD

After

912 UPD

Description

- Complete year of 2022 with 890 UPD production between T-Roc and MPV models.
- With the EOP of the MPV, the potential for daily capacity increase was identified: **step1 to 903 UPD** on the beginning of 2023 and **step2 to 912 UPD** on week 19 of 2023.
- All actions were performed by Assembly and Industrial Engineering teams and required no additional resources.

Results and improvements

Daily output increase with no additional resources

Facts	
Area	Assembly 3
Saving	TBD
Investment	0€
Implementation date	08.05.2023

