



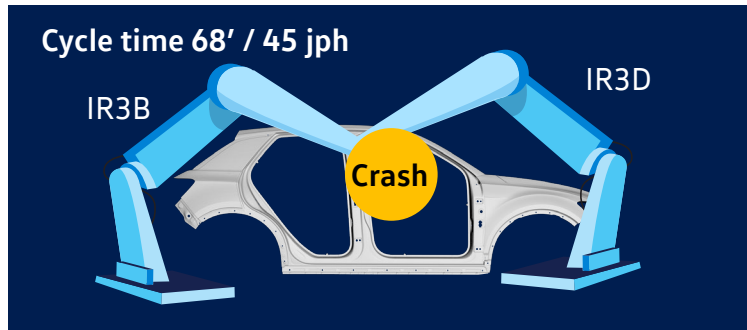
# Value Stream Management

## Framing capacity improvement



VSM

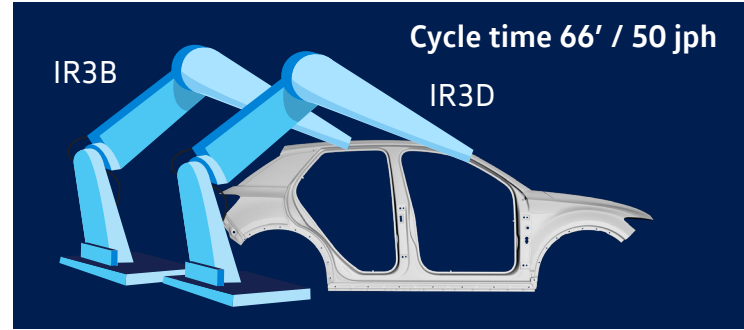
### Before



#### Description

- Framing 3 is the Bodyshop bottleneck
- Stations near the 68'

### After



- Increase Framing 3 capacity by reducing the cycle time:
- Improve robot to avoid anticollision protections.
- Optimization of "Bursten" polishing laser seam.
- Change and optimization of blades for tip-dressing.
- Optimization of welding parameters.

### Results and improvements

Capacity Increase.

	Facts
Area	Bodyshop 6
Saving	N/A
Investment	N/A
Implementation date	2023

