



# Magazine Haltebock

## Part feeding concept independent of line



### Before



### After



### Description

- In station 321320 of the Boden Hinten Lines, we have a manual refill process done by one operator/Shift.
- Reload every 5 car.
- Implement a new magazine system with two feeder's, with 45 parts capacity each, to allow the operator to do some other tasks between refilling the station.
- Reload every 90 cars

### Results and improvements

Reducing the frequency of parts feed to the line. Organization optimization potential.

	Facts
Area	Bodyshop 11
Saving	F-Zeit
Investment	€2.000
Implementation date	2022

