



# Magazine Haltebock

## Part feeding concept independent of line



Below  
30 hours

### Before



### After



### Description

- In station 321320 of the Boden Hinten Lines, we have a manual refill process done by one operator/Shift.
- Reload every 5 car.
- Implement a new magazine system with two feeder's, with 45 parts capacity each, to allow the operator to do some other tasks between refilling the station.
- Reload every 90 cars

	Facts
Area	Bodyshop <span style="background-color: #800080; color: white; border-radius: 50%; padding: 2px 5px;">11</span>
Saving	F-Zeit
Investment	€2.000
Implementation date	2022

### Results and improvements

Reducing the frequency of parts feed to the line. Organization optimization potential.

