



# DK80 | Cycle time improvements

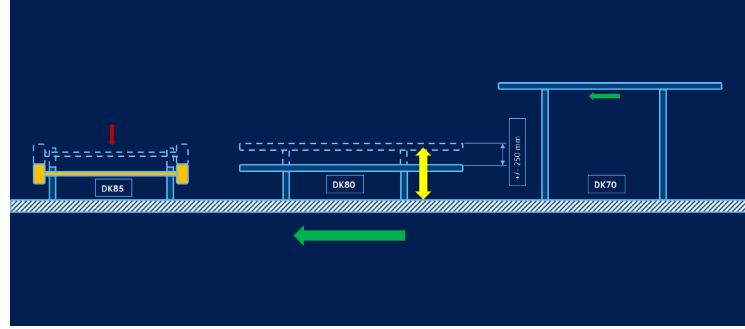
## Decking



### Before



### After



#### Description

- DK80 lift table travels up and down to deliver the frame to next station.
- Course distance of 800 mm
- Lower DK80 table only the necessary to allow the exit movement of the frame from Dk 80 to DK 85 (less 250 mm of stroke)

	Facts
Area	Assembly <span style="background-color: #800080; border-radius: 50%; padding: 2px 5px;">6</span>
Saving	4 sec
Investment	13 T€
Implementation date	2022

### Results and improvements

Cycle time reduction in DK80 of 4 seconds resulting from less travel movement from the table

