



# DK80 | Cycle time improvements

## Decking



VSM

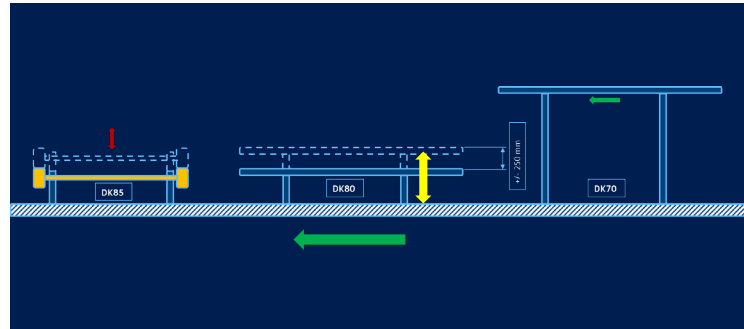
### Before



#### Description

- DK80 lift table travels up and down to deliver the frame to next station.
- Course distance of 800 mm

### After



- Lower DK80 table only the necessary to allow the exit movement of the frame from Dk 80 to DK 85 (less 250 mm of stroke)

### Results and improvements

Cycle time reduction in DK80 of 4 seconds resulting from less travel movement from the table

	Facts
Area	Assembly <b>6</b>
Saving	4 sec
Investment	13 T€
Implementation date	2022

